

Appln. No. 10/623,253
Amendment dated January 19, 2006
Reply to Office Action of November 3, 2005

Amendments to the Claims:

Please amend claims 1 and 2 as follows. The following listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claim 1 (Currently Amended). A molded product of a weather strip for an automobile formed by placing an insert in a molding space formed by an upper die and a lower die, followed by an injection process of molding material to form a molded body

5 wherein,

said insert comprises an insert body embedded in the molded body and a removing part which is integrally formed with the insert body and coupled to the insert body via a thin part at a first end while a second end is projected to expose at a

10 non-front surface side;

the removing part functions to prevent the insert body from moving as the second end is firmly held between the upper die and the lower die during a molding operation and said thin part is embedded in the molded body;

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15 [[and]] the removing part is removed from the insert body by cutting the thin part after being released from the die mold; and a groove is formed at the position where the removing part existed and is present at a non-front side surface which is not seen from outside.

Claim 2 (Currently Amended). A molded product of a weather strip for an automobile formed by placing an insert in a molding space formed by an upper die and a lower die, followed by an injection process of molding material to form a molded body

5 wherein,

the insert comprises an insert body embedded in the molded body and a removing part which is integrally formed with the insert body and coupled to the insert body via a cutting line or cutting ditch at a first end while a second end is projected to 10 expose at a non-front surface side;

the removing part functions to prevent the insert body from moving as the second end is firmly held between the upper die and the lower die during a molding operation and said cutting line or cutting ditch is embedded in the molded body;

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15 [[and]] the removing part is removed from the insert body by cutting the cutting line or the cutting ditch after being released from the die mold;

and a groove is formed at the position where the removing part existed and is present at a non-front side surface which is
20 not seen from outside.